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Warren Kevin Form 4	М										
May 08, 2018	Л								OMB AF	PROVAL	
FORM 4 UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549								OMMISSION	OMB Number:	3235-0287	
Check this if no longer subject to Section 16. Form 4 or Form 5 obligations may continu <i>See</i> Instruct 1(b).	Filed pur Section 17(F CHAN Section 1	Expires:January 31, 2005Estimated average burden hours per response0.5							
(Print or Type Res	sponses)										
1. Name and Address of Reporting Person <u>*</u> Warren Kevin M			2. Issuer Name and Ticker or Trading Symbol ILLINOIS TOOL WORKS INC [ITW]					5. Relationship of Reporting Person(s) to Issuer (Check all applicable)			
(Last) XEROX COR CLINTON A	3. Date of Earliest Transaction (Month/Day/Year) 05/04/2018					X_ Director 10% Owner Officer (give title Other (specify below) below)					
				endment, Date Original nth/Day/Year)				6. Individual or Joint/Group Filing(Check Applicable Line) _X_ Form filed by One Reporting Person Form filed by More than One Reporting Person			
(City)	(State)	(Zip)	Tabl	e I - Non-D) erivative	Secu	rities Aca	uired, Disposed of,	or Beneficiall	v Owned	
	. Transaction Date Month/Day/Year)		ned 1 Date, if	3. Transactio Code (Instr. 8)	4. Securi r(A) or D (Instr. 3,	ties Adispose 4 and (A) or	cquired d of (D) 5)	5. Amount of Securities Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4)	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	7. Nature of Indirect	
Common 0 Stock 0	05/04/2018			Code V A(1)	1,019	(D) A	Price \$ 145.47	8,265 <u>(2)</u>	D		
Common Stock								4,440	Ι	See Footnote (3)	

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

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Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	4. Transacti Code (Instr. 8)	5. orNumber of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4, and 5)	6. Date Exercisable and Expiration Date (Month/Day/Year)		7. Title and Amount of Underlying Securities (Instr. 3 and 4)		8. Price of Derivative Security (Instr. 5)
			Code V	(A) (D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares	
Phantom Stock Units	<u>(4)</u>				(4)	<u>(4)</u>	Common Stock	1,195	

Reporting Owners

Reporting Owner Name / Address	Relationships			
	Director	10% Owner	Officer	Other
Warren Kevin M XEROX CORPORATION 100 CLINTON AVENUE SOUTH ROCHESTER, NY 14604	Х			
Signatures				

Kevin M. Warren by Janet O. Love, Deputy General Counsel & Assistant Secretary, Attorney-in-Fact POA on File	05/08/2018
**Signature of Reporting Person	Date

Explanation of Responses:

- * If the form is filed by more than one reporting person, *see* Instruction 4(b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- (1) Shares of common stock acquired pursuant to the Illinois Tool Works Inc. 2015 Long Term Incentive Plan representing quarterly director fees and annual stock grant.
- (2) Includes 5,217 shares of deferred stock under the ITW Directors' Deferred Fee Plan as of May 4, 208.
- (3) Shares of common stock held in spouse's IRA.
- Represents units of phantom stock under the Phantom Stock Plan for non-employee directors as of May 4, 2018. Each unit is equal in(4) value to one share of common stock. The units are not transferable and have no voting rights. Additional units are credited in amounts equivalent to cash dividends paid on the common stock.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.