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SCHEUNEMA Form 4 February 20, 20	AN RANDALL J 018	I							
FORM	Л					-	PPROVAL		
	UNITED 5		ITIES AND EXC hington, D.C. 205		COMMISSION	OMB Number:	3235-0287		
Check this b if no longer						Expires:	January 31, 2005		
subject to Section 16.	subject to STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP OF					Estimated average burden hours per			
Form 4 or Form 5	F'1 1	ed pursuant to Section 16(a) of the Securities Exchange Act of 1934,					0.5		
obligations may continu <i>See</i> Instructi 1(b).	e. Section 17(a)) of the Public Ut	b(a) of the Securiti ility Holding Com vestment Company	pany Act c	of 1935 or Section	n			
(Print or Type Res	ponses)								
	ress of Reporting Po AN RANDALL	J Symbol	ILLINOIS TOOL WORKS INC			5. Relationship of Reporting Person(s) to Issuer (Check all applicable)			
(Last) ILLINOIS TO INC., 155 HA	. ,	(Month/Da 02/15/20	-		Director X Officer (give below) VP & Chie		o Owner er (specify Dfficer		
	(Street)				 6. Individual or Joint/Group Filing(Check Applicable Line) _X_ Form filed by One Reporting Person 				
GLENVIEW,	IL 60025				Form filed by N Person				
(City)	(State) (Z	Zip) Table	e I - Non-Derivative S	Securities Ac	quired, Disposed of	f, or Beneficia	lly Owned		
	2. Transaction Date (Month/Day/Year)	2A. Deemed Execution Date, if any (Month/Day/Year)	3. 4. Securi TransactionAcquired Code Disposed (Instr. 8) (Instr. 3,	(A) or l of (D) 4 and 5) (A) or	Securities Beneficially Owned	6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)			
Common Stock			Code V Amount	(D) Price		D			

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB control number.

 Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned

 (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transact Code (Instr. 8)	ionof D Secu Acqu (A) o Disp (D)	urities uired or osed of r. 3, 4,	6. Date Exercisat Expiration Date (Month/Day/Yea		7. Title and A Underlying S (Instr. 3 and	Securi
				Code V	′ (A	.) (D	Date Exercisable	Expiration Date	Title	Amo or Nun of S
Employee Stock Option	\$ 55.71						02/10/2013	02/10/2022	Common Stock	11,
Employee Stock Option	\$ 91.88						02/12/2017(1)	02/12/2026	Common Stock	5,8
Employee Stock Option	\$ 98.26						02/13/2016(1)	02/13/2026	Common Stock	5,4
Employee Stock Option	\$ 78.59						02/14/2015	02/14/2024	Common Stock	6,8
Employee Stock Option	\$ 63.25						02/15/2014	02/15/2023	Common Stock	9,6
Employee Stock Option	\$ 55.81						02/11/2012	02/11/2021	Common Stock	14,
Restricted Stock Unit (granted 2/12/2016) (2)	\$ 0						<u>(3)</u>	<u>(3)</u>	Common Stock	1,2
Employee Stock Option	\$ 128						02/10/2018(1)	02/10/2027	Common Stock	6,8
Performance Share Units (granted 2/10/17) (2) (4)	\$ 0						(5)	(5)	Common Stock	7:
Employee Stock Option	\$ 163.36	02/15/2018		А	4,8	90	02/15/2019(1)	02/15/2028	Common Stock	4,8
Performance Share Units (granted 2/15/18) $(2)(4)$	\$ 0	02/15/2018		A	57	3	(5)	(5)	Common Stock	5'

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Reporting Owners

Reporting Owner Name / Address	Relationships					
	Director	10% Owner	Officer	Other		
SCHEUNEMAN RANDALL J ILLINOIS TOOL WORKS INC. 155 HARLEM AVENUE GLENVIEW, IL 60025			VP & Chief Accounting Officer			
Signatures						

ignatures

Randall J. Scheuneman by Janet O. Love, Deputy General Counsel & Assistant Secretary, Attorney-In-Fact POA on File

**Signature of Reporting Person

02/20/2018 Date

Explanation of Responses:

- If the form is filed by more than one reporting person, see Instruction 4(b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- (1) Options vest in four (4) equal annual installments beginning one year from date of grant.
- Each restricted stock unit (RSU) and performance share unit (PSU) represents a contingent right to receive one share of the Company's (2)common stock.
- (3) Each RSU vests 100% three years from the date of grant.
- PSUs accrue dividends in shares of common stock, subject to fulfillment of vesting period and performance goals; the PSUs shown (4) include dividend equivalents, if any, accrued to date.
- (5) Each PSU vests 100% three years from the date of grant if performance goals are met.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, see Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.