CRASTECOM B L P Form SC 13D/A November 25, 2003

SECURITIES AND EXCHANGE COMMISSION

Washington, DC 20549

SCHEDULE 13D

(Amendment No. 1)

STEELCASE INC.

(Name of Issuer)

Class A Common Stock

(Title of Class of Securities)

858155 20 3

(CUSIP Number)

Jeffrey A. Ott Warner Norcross & Judd LLP 900 Fifth Third Center 111 Lyon Street, NW Grand Rapids, Michigan 49503-2489 (616) 752-2000

(Name, Address, and Telephone Number of Person Authorized to Receive Notices and Communications)

<u>November 7, 2003</u> (Date of Event Which Requires Filing of this Statement)

If the filing person has previously filed a statement on Schedule 13G to report the acquisition that is the subject of this Schedule 13D, and is filing this Schedule because of Rule 13d-1(e), 13d-1(f) or 13d-1(g), check the following

box [].

(continued on following pages)

(Page 1 of 6 Pages)

CUSIP No. 858155 20 3			13D	Page 2 of 6	Page 2 of 6 Pages	
(1)	Name of Reportin	g Person:	CRASTECOM B Limited Par	nership		
(2)	Check the Approp if a Member of a C				[a) [] b) []	
(3)	SEC Use Only:					
(4)	Source of Funds	00				
(5)	Check box if Disclosure of Legal Proceedings is Required Pursuant to Items 2(d) or 2(e):					
(6)	Citizenship or Pla	ce of Orga	nization: Delaware			
Number of Shares	(7)	S	ole Voting Power:	9,090,909		
Beneficially Owned	d (8)	S	hared Voting Power:	0		
By Reporting Perso	on (9)	S	ole Dispositive Power:	9,090,909		
With	(10)	S	hared Dispositive Power:	0		

(11) Aggregate Amount Beneficially Owned by Repor	ing Person:	<u>9,090,909</u>
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(12)	Check box if the Aggregate Amount in Row (11) Excludes Certain Shares:	[]
(13)	Percent of Class Represented by Amount in Row (11): <u>16.9%</u>	
(14)	Type of Reporting Person: PN	
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This Amendment No. 1 to Schedule 13D is filed solely to reflect a change in the managing partner of the reporting entity. While the number of shares outstanding for the issuer has changed resulting in a lower percentage of total reported ownership, there has been no change in the number of shares owned by the reporting entity.

Item 2. Identity and Background.

CRASTECOM B Limited Partnership ("CRASTECOM") is a Delaware limited partnership. The address of CRASTECOM's principal business and principal office is 7091 Conservation Road, N.E., Ada, Michigan 49301. CRASTECOM was formed for asset administration and management. During the last 5 years, neither CRASTECOM nor CRASTECOM's managing partner has been convicted in a criminal proceeding (excluding traffic violations or similar misdemeanors). During the last 5 years, CRASTECOM has not been a party to a civil proceeding of a judicial or administrative body of competent jurisdiction which resulted in CRASTECOM or its managing partner being subject to a judgment, decree, or final order enjoining future violations of, or prohibiting or mandating activities subject to, federal or state securities laws or finding any violation with respect to such laws.

Item 5. Interest in Securities of the Issuer.

(a)	Amou	nt Beneficially Owned:	9,090,909 shares	
(b)	Percent of Class:		16.9%	
(c)	Numb			
	(i)	Sole power to vote or to direct the vote		9,090,909 shares
	(ii) Shared power to vote or to direct the vote			0 shares
	(iii)	iii) Sole power to dispose or to direct the disposition of		9,090,909 shares

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(iv) Shared power to dispose or to direct the disposition of 0 shares The number of shares reported above includes 9,090,909 shares of Class B Common Stock of the Issuer which are immediately convertible into an equal number of shares of Class A Common Stock at the option of the holder. In addition, if shares of Class B Common Stock are transferred to any persons other than a "Permitted Transferee" (as defined in the Issuer's Second Restated Articles of Incorporation), such shares are automatically converted on a share-for-share basis into shares of Class A Common Stock. Shares of Class B Common Stock of the Issuer have the same attributes as shares of Class A Common Stock of the Issuer except that each share of Class B Common Stock entitles the holder thereof to ten votes on all matters upon which shareholders have a right to vote and each share of Class A Common Stock entitles the holder thereof to one vote on such matters.

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If all the outstanding shares of Class B Common Stock of the Issuer were converted into shares of Class A Common Stock, CRASTECOM B Limited Partnership may be deemed to beneficially own approximately 6.1% of the outstanding Class A Common Stock.

CRASTECOM has had no transactions in Class A or Class B Common Stock during the past 60 days. The managing partner is William P. Crawford.

Item 7. Material to be Filed as Exhibits.

99.1 Limited Durable Power of Attorney of William P. Crawford

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After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this Statement is true, complete and correct.

Dated: November 25, 2003

/s/ William P. Crawford

CRASTECOM B Limited Partnership William P. Crawford, Managing Partner, by Jeffrey A. Ott, Attorney-In-Fact

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